

*Creating Value ...*



*... Delivering Solutions*

## Rehabilitation of Existing River Piers for Dick Henderson Bridge, West Virginia

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W.V. Department of Transportation

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Michael Baker Jr., Inc.



**Baker**

# Extreme Makeover

## Bridge Pier Edition



# Project Location

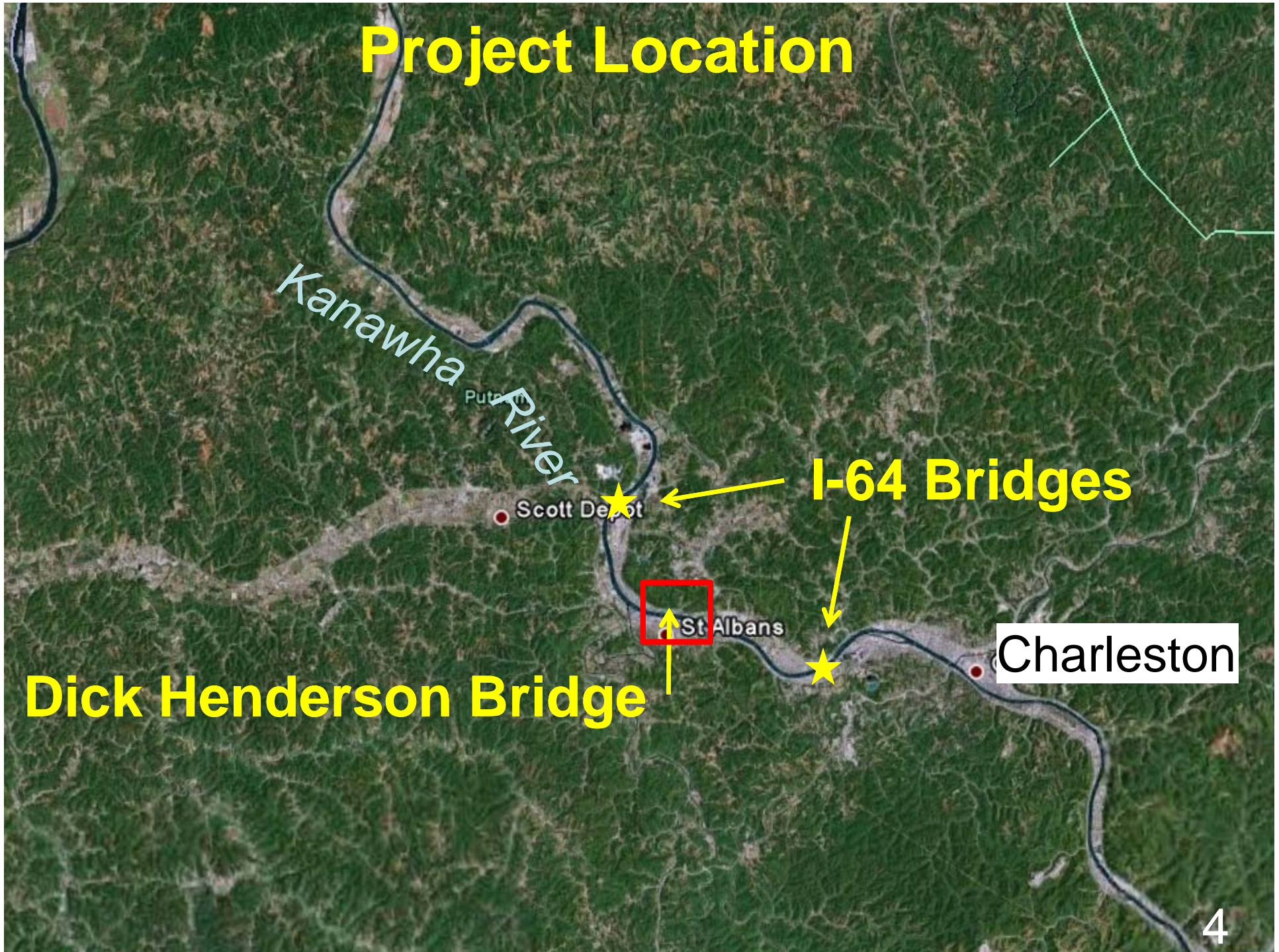


West Virginia

Charleston



# Project Location



**Dick Henderson Bridge**

**I-64 Bridges**

**Charleston**



**Nitro**

**St. Albans**





# Existing Bridge

Nitro

450'

Built 1934, Rehabbed 1977  
12 Ton Weight Limit

St. Albans



# Existing Bridge

20'



ADT 17000 (2007)  
Functionally Obsolete  
Sufficiency rating 42.5 out of 100



# Proposed bridge







**Why reuse the piers?**



**Nitro**

**Residential**

**Residential**

**Must use existing alignment**

**School**

**Fields**

**Marina/ docks**

**Car Dealer**

**St. Albans**



# Schedule

Reusing existing piers  
shortens the time the  
bridge is out of service

**BRIDGE  
CLOSED**

# Permitting

**Permitting for  
new piers not  
required**



# Span Length and Grade

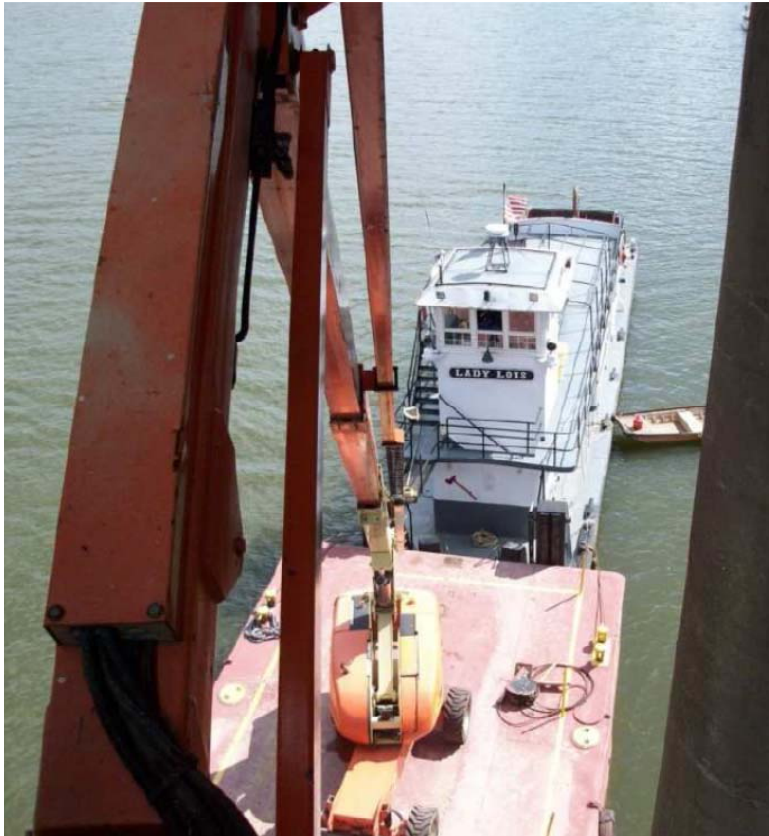
Required grade to clear extended opening

Existing Opening = 450' x 60'

Possible Required Opening for New Bridge  
= 600' x 70'



# Condition of Existing Main Piers



In Depth Inspection



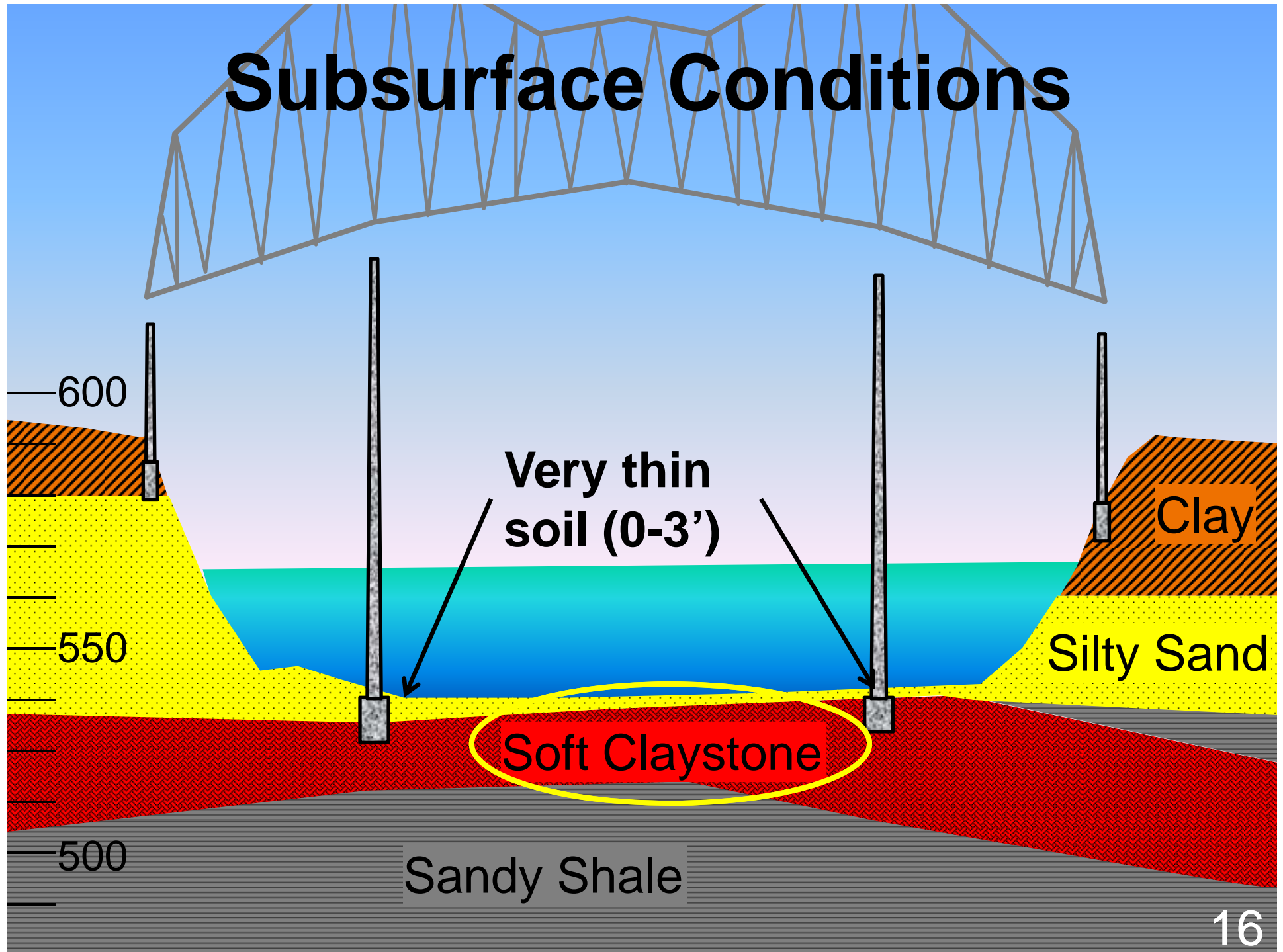
Sound except  
at very top



# Condition of Existing Main Piers

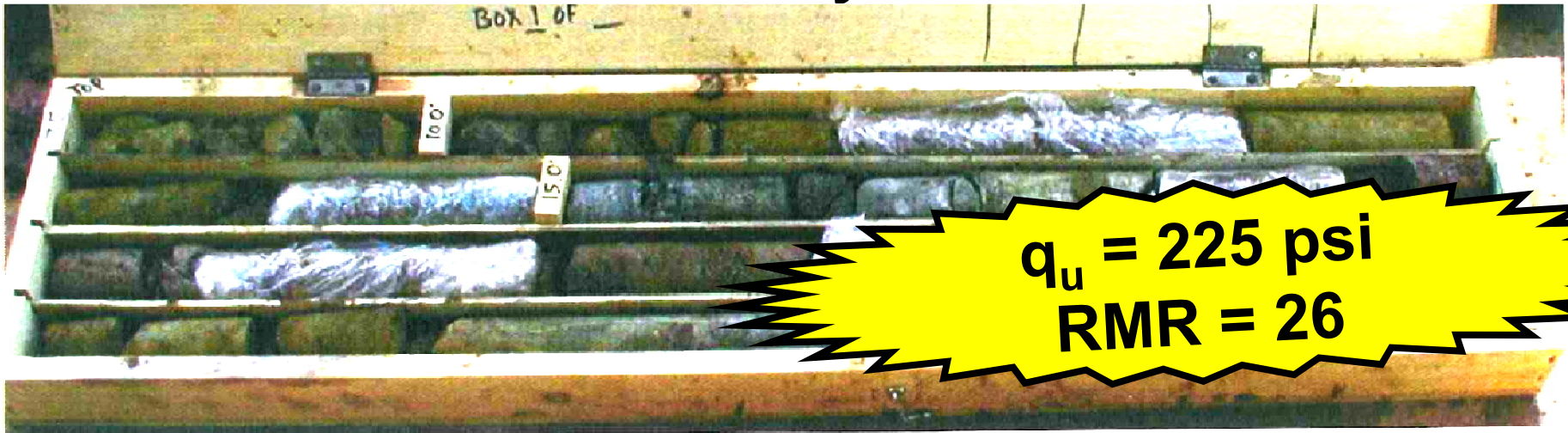


# Subsurface Conditions



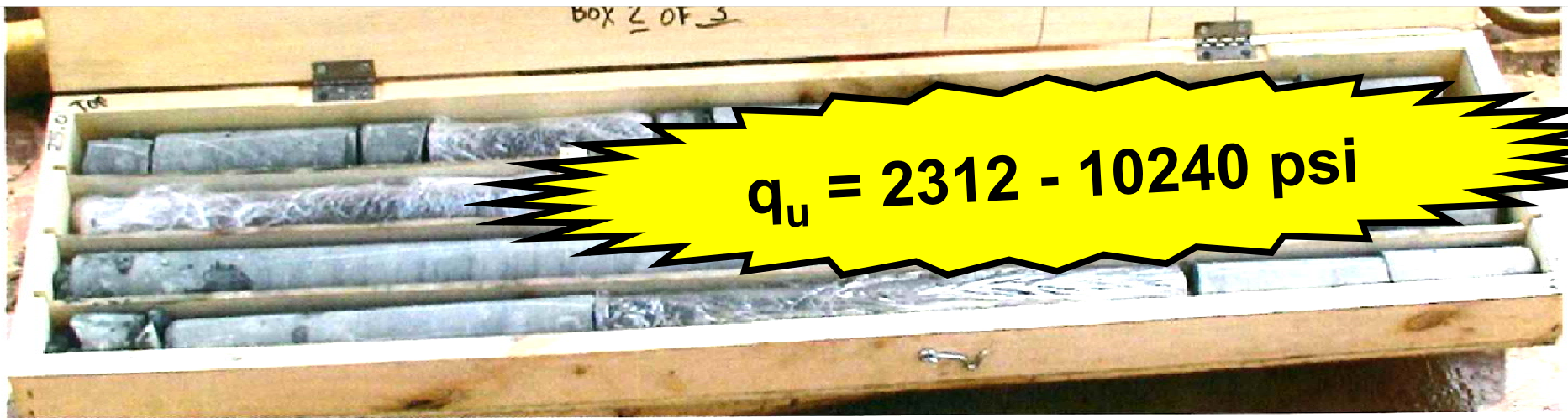


# Soft Claystone



Boring WB-5/Box 1 of 3


# Sandy Shale



Boring WB-5/Box 2 of 3



# Evaluation of Existing Spread Footing



PA: (412) 722-1970 | WV: (304) 201-5180 | www.ngeconsulting.com

Job No: W10084	Item: River Pier Bearing Calc.	By: JEN	Date: 10/25/10
Project: Dick Henderson Bldg.	Sheet 1 of 4	Check: LCN	Date: 10/26/10

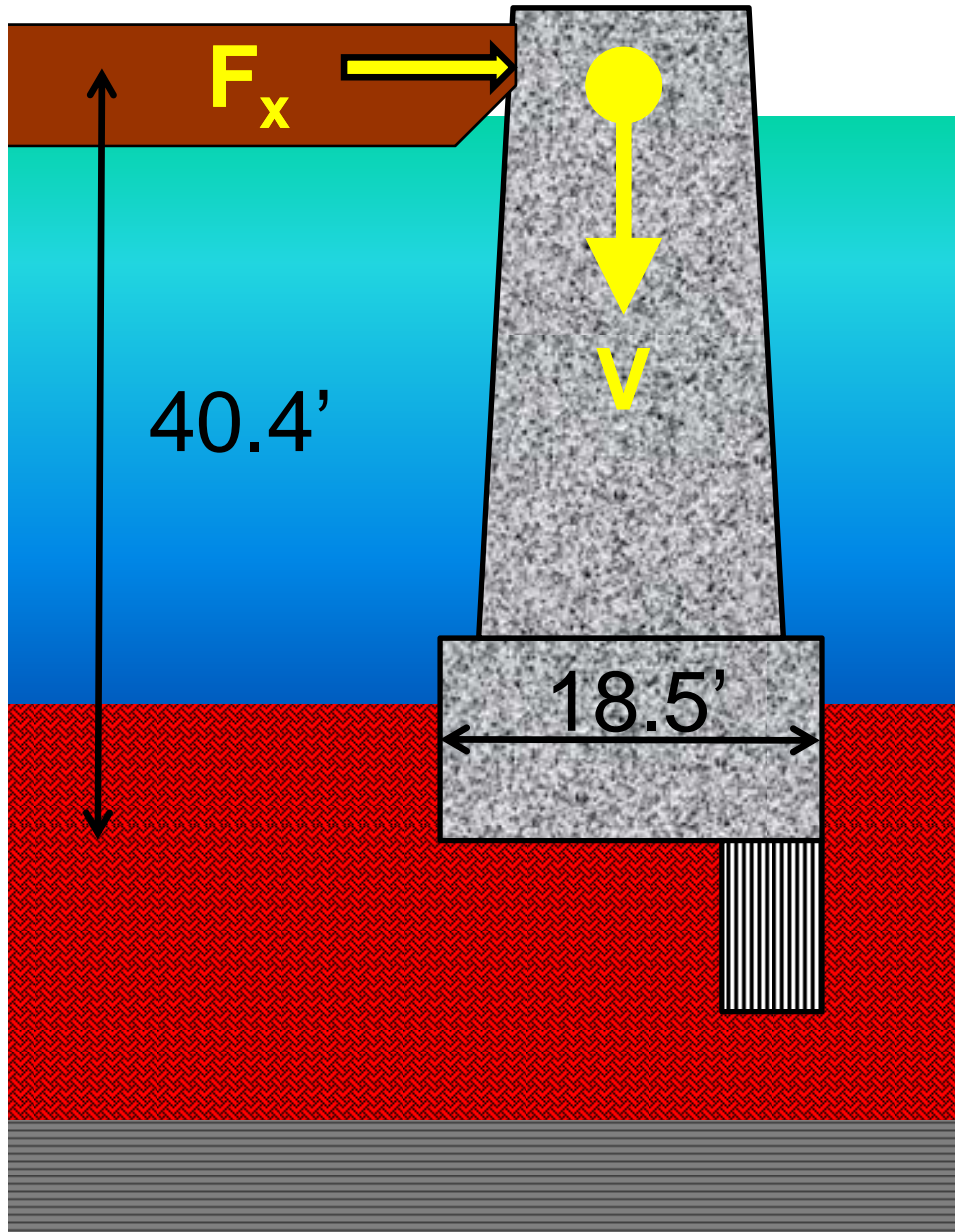
Calculate nominal bearing resistance of Existing Pier Nos. 2 & 3:

- Construction drawings indicate the following:
  - Pier Foundation Dimensions = 18.5' x 46.0'
  - Pier 2 Bearing Elev. = 528.0'
  - Pier 3 Bearing Elev. = 530.0'
- Note: Test boring WB-2A indicates a bottom of footer elev. = 531.5' & Test boring WB-5 indicates a bottom of footer @ elev. 533.5'.
- Test borings indicate foundations are underlain by very soft to soft claystone. In WB-2A, there is 10.9 ft. of claystone beneath the foundation base. In WB-5 there is 17.7 ft. of claystone beneath the foundation base.
- Unconfined compressive tests range from 4.0 to 83.4 KSF & average 32.4 KSF (SEE SHEET 4)
- RQD of claystone stratum:
 
$$\frac{38+52+64+38+76+60+78+64+44+46+46+54+56+68+84+38+26+20}{18} \Rightarrow \text{Ave. RQD} = 53\%$$
- Using LRFD Table 10.4.6.4-1, the Rock Mass Rating (RMR) = 26 (see sheet 2)

B' (ft)	q <sub>R</sub> Strength Limit State φ = 0.45 (KSF)	q <sub>R</sub> Extreme Limit State φ = 1.0 (KSF)
4.5	-	59.6
7	27.7	61.5
10	28.8	64.0
18	31.4	69.8



# Evaluation of Existing Spread Footing



## Extreme II – Barge Impact

$$F_x = 1377 \text{ kips}$$

$$V = 6758 \text{ kips}$$

$$e = 8.2 \text{ ft.}$$

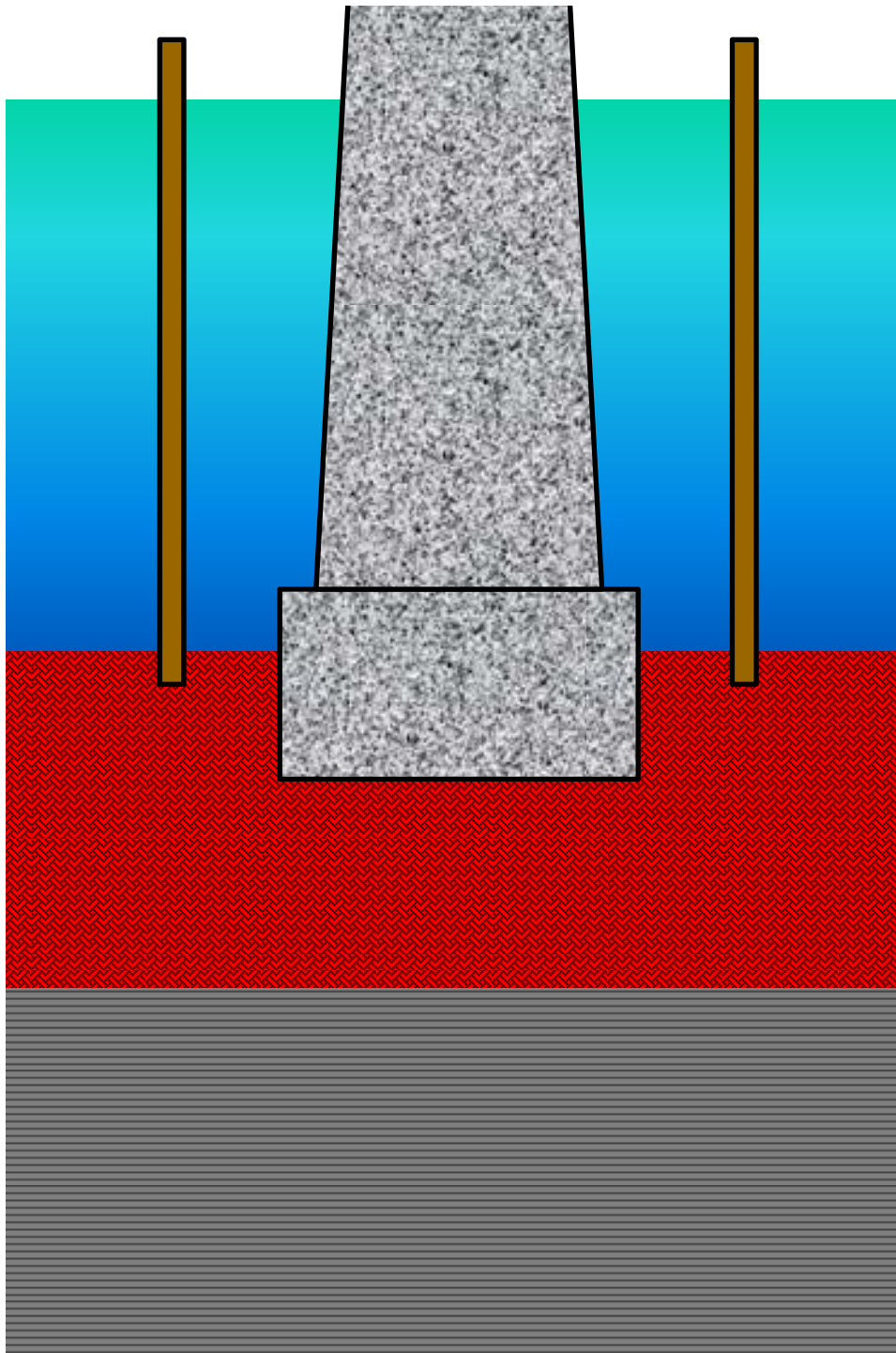
$$B' = 2.1 \text{ ft.}$$

$$\sigma = 74.4 \text{ ksf}$$

$$74.4 \text{ ksf} > 59.6 \text{ ksf}$$

**No Good!**

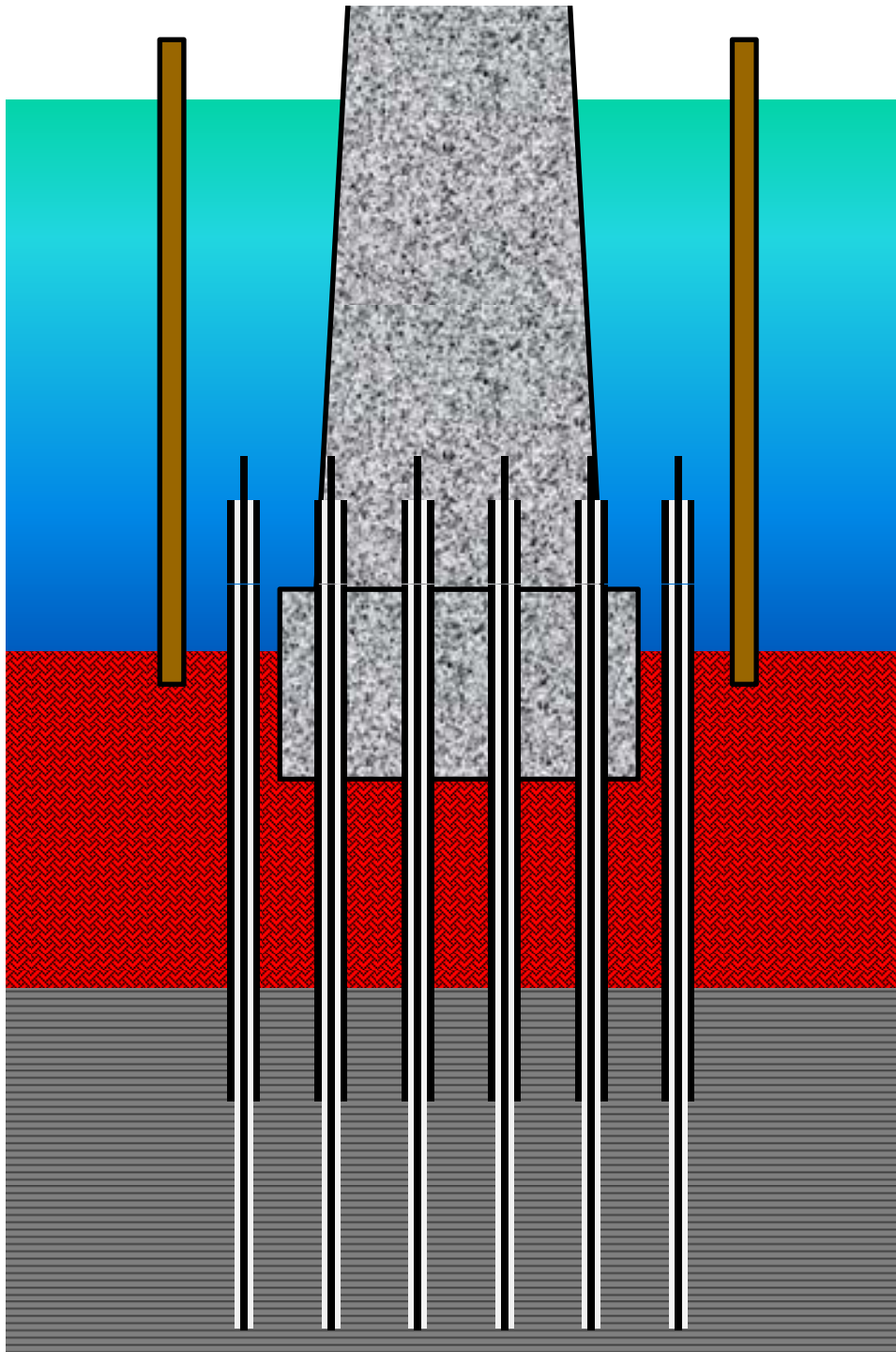




# Micropile Concept

## Construction Sequence

1. Install cofferdam

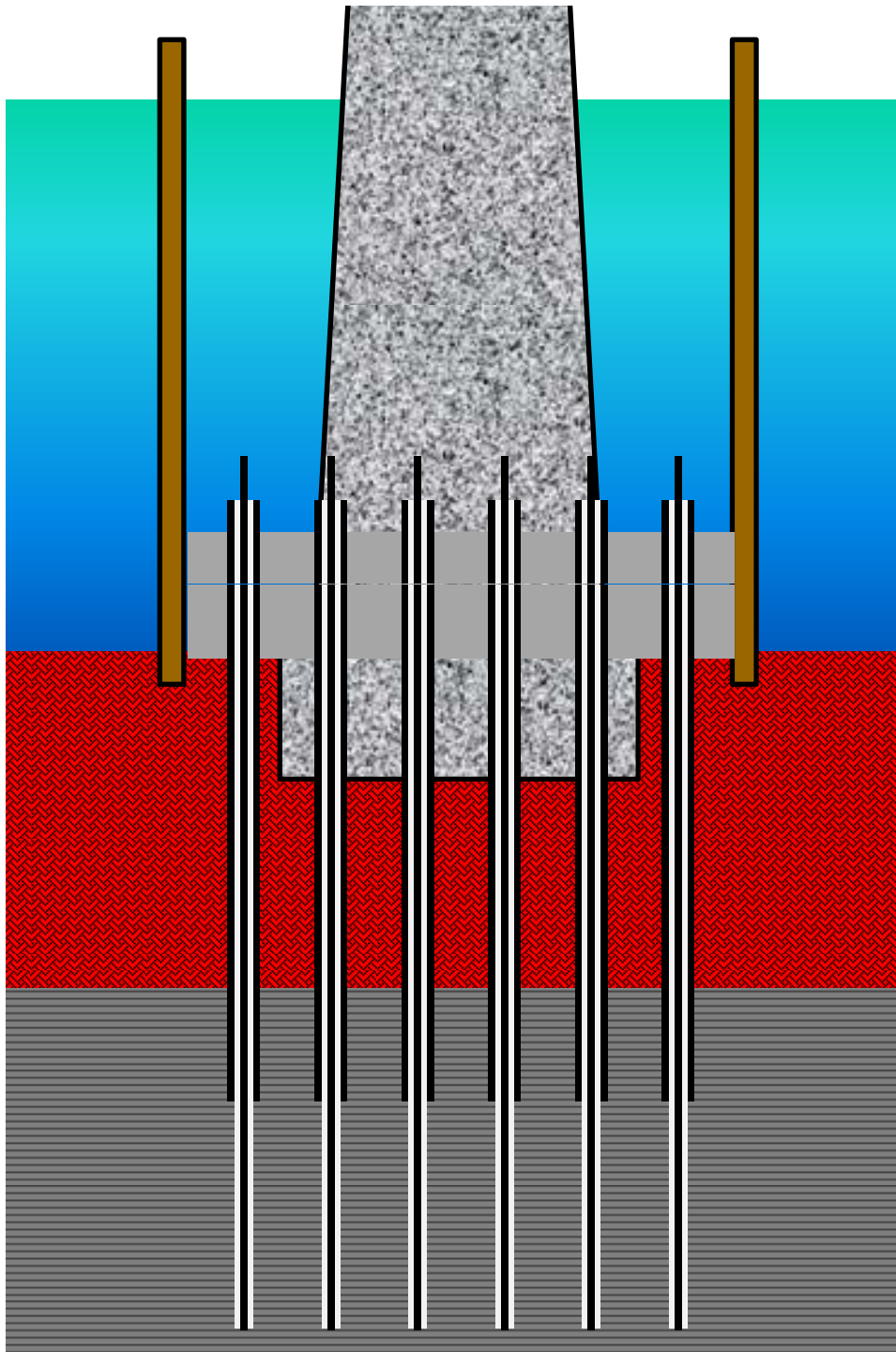


# Micropile Concept

## Construction Sequence

2. Install micropiles

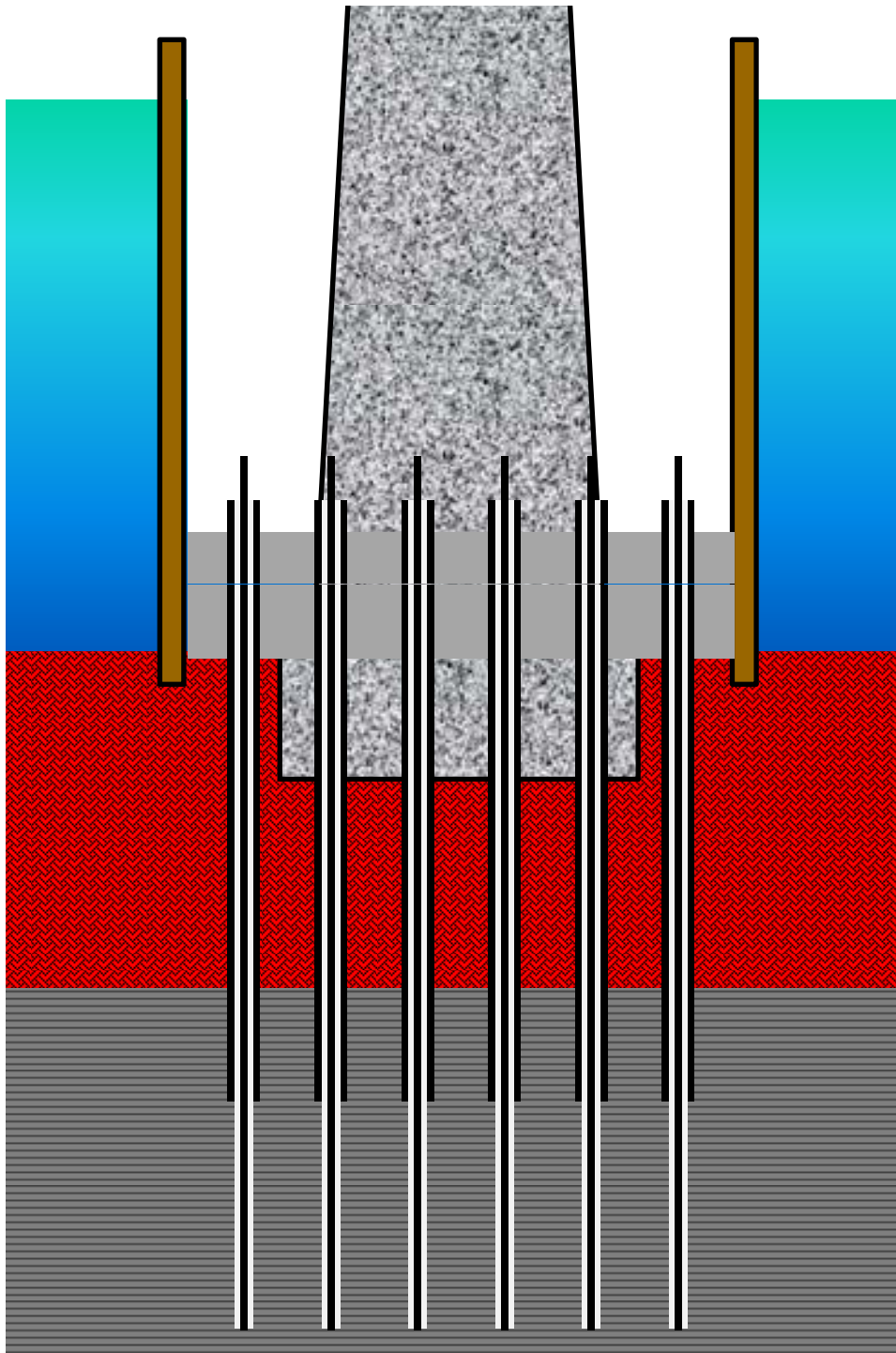




# Micropile Concept

## Construction Sequence

3. Place tremie seal

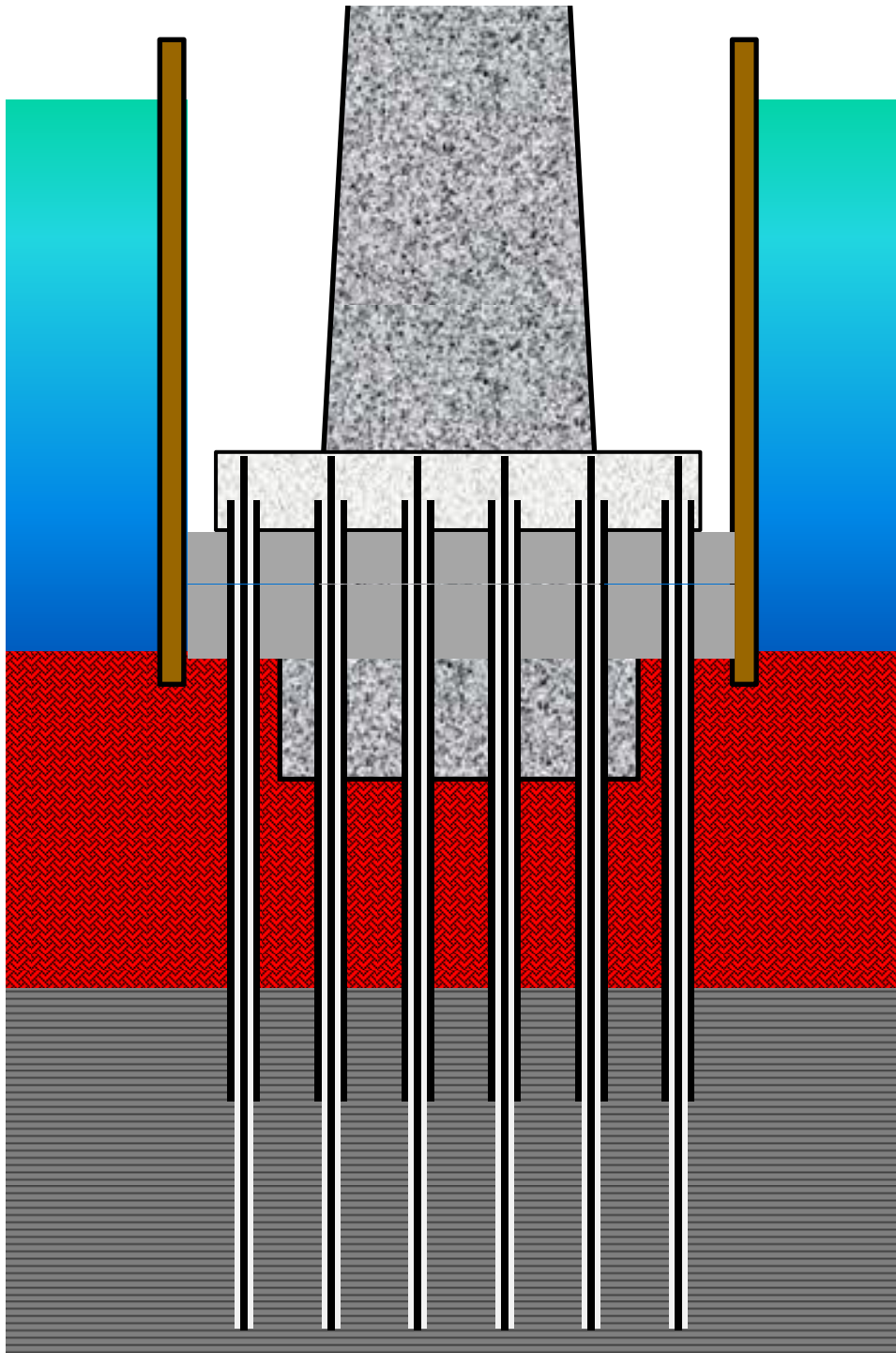


# Micropile Concept

## Construction Sequence

4. Dewater cofferdam

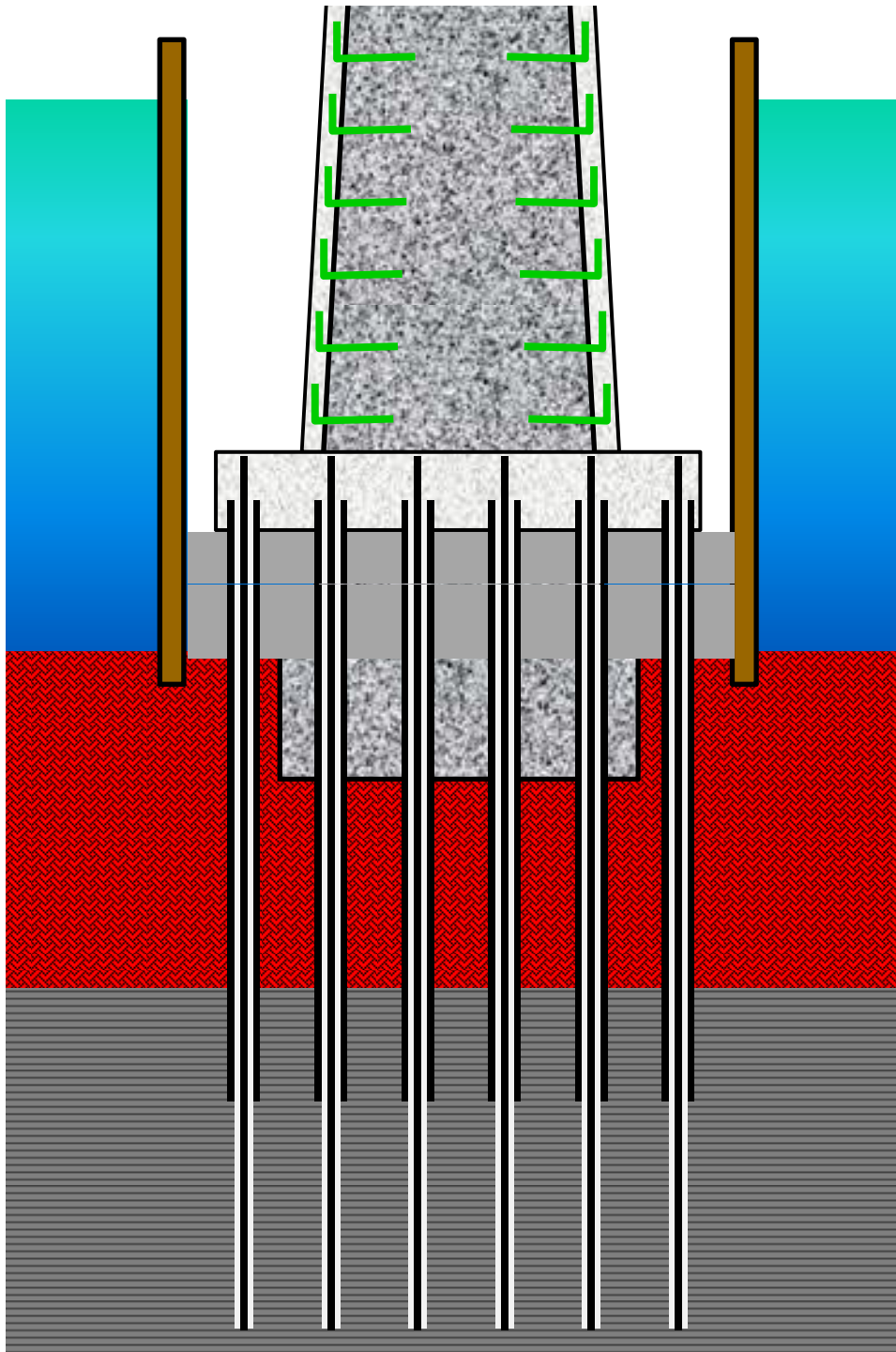




# Micropile Concept

## Construction Sequence

5. Cast new footing



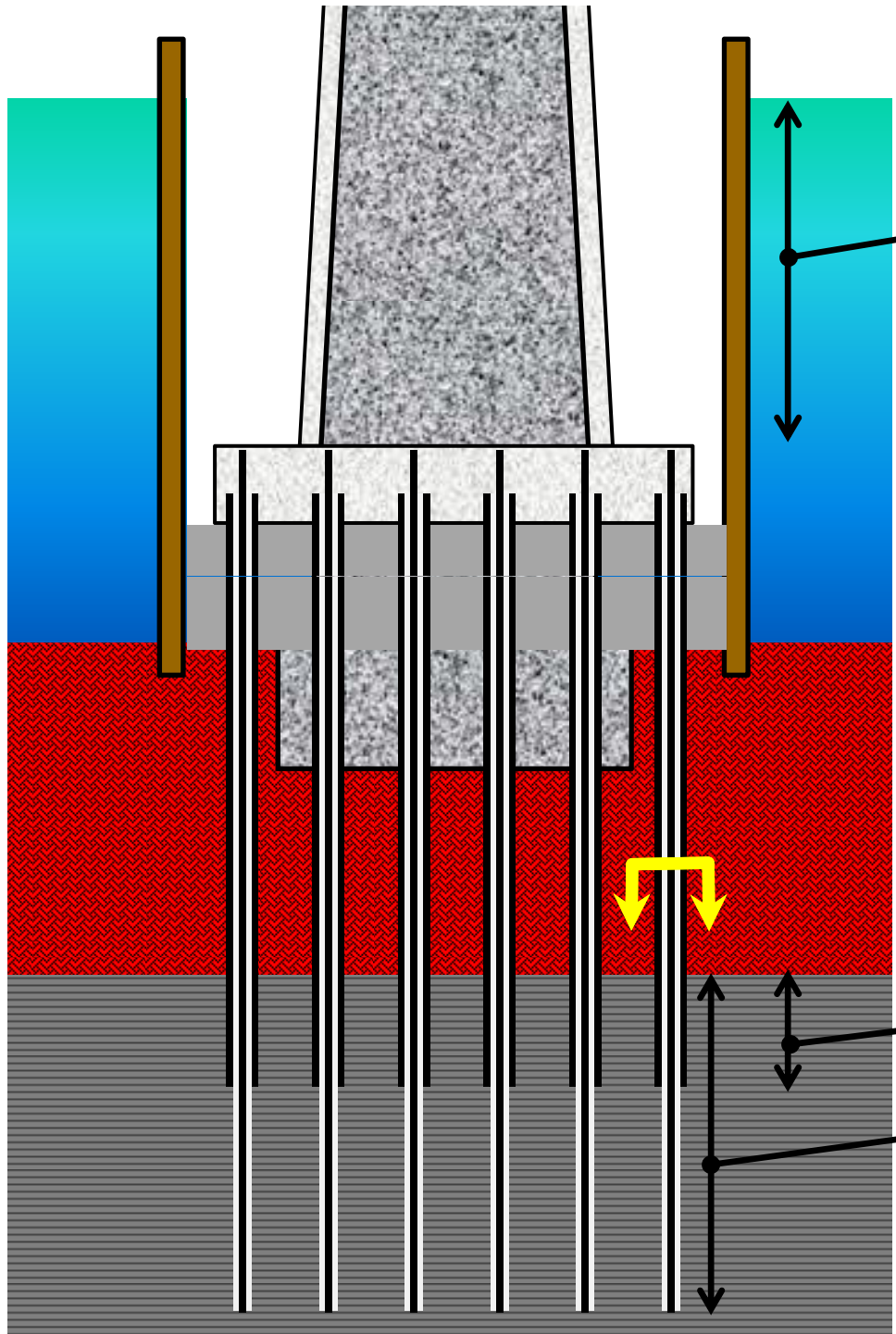
# Micropile Concept

## Construction Sequence

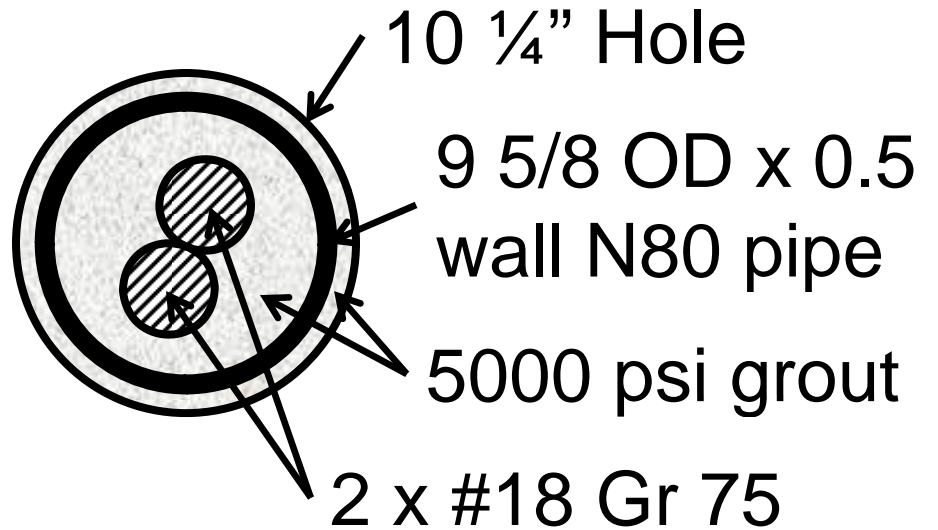
6. Cast stem encasement



# Micropile Concept



12' clear to new footing



10' Casing embedment

28' Bond zone

$q_r = 526$  kips

**3 Months  
less closure  
time**

**Pier**

**Time  
Savings?**

**None overall**

**Reduced  
superstructure  
cost**

**Cost Savings?**

**None for pier**

**Vs.**

**Demolish and Build New Pier**



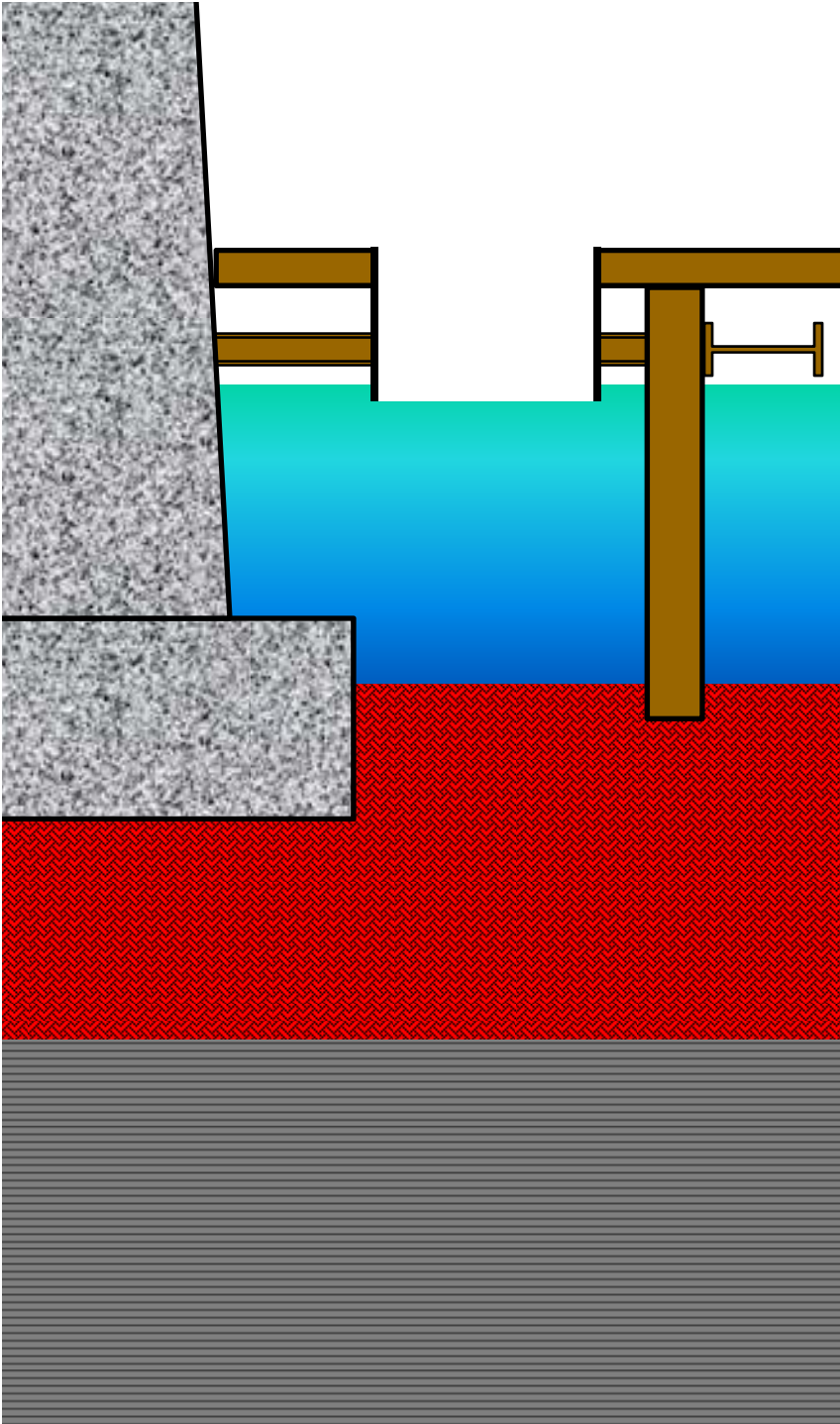


# Construction



# Contractor's Proposed Pile Construction Method

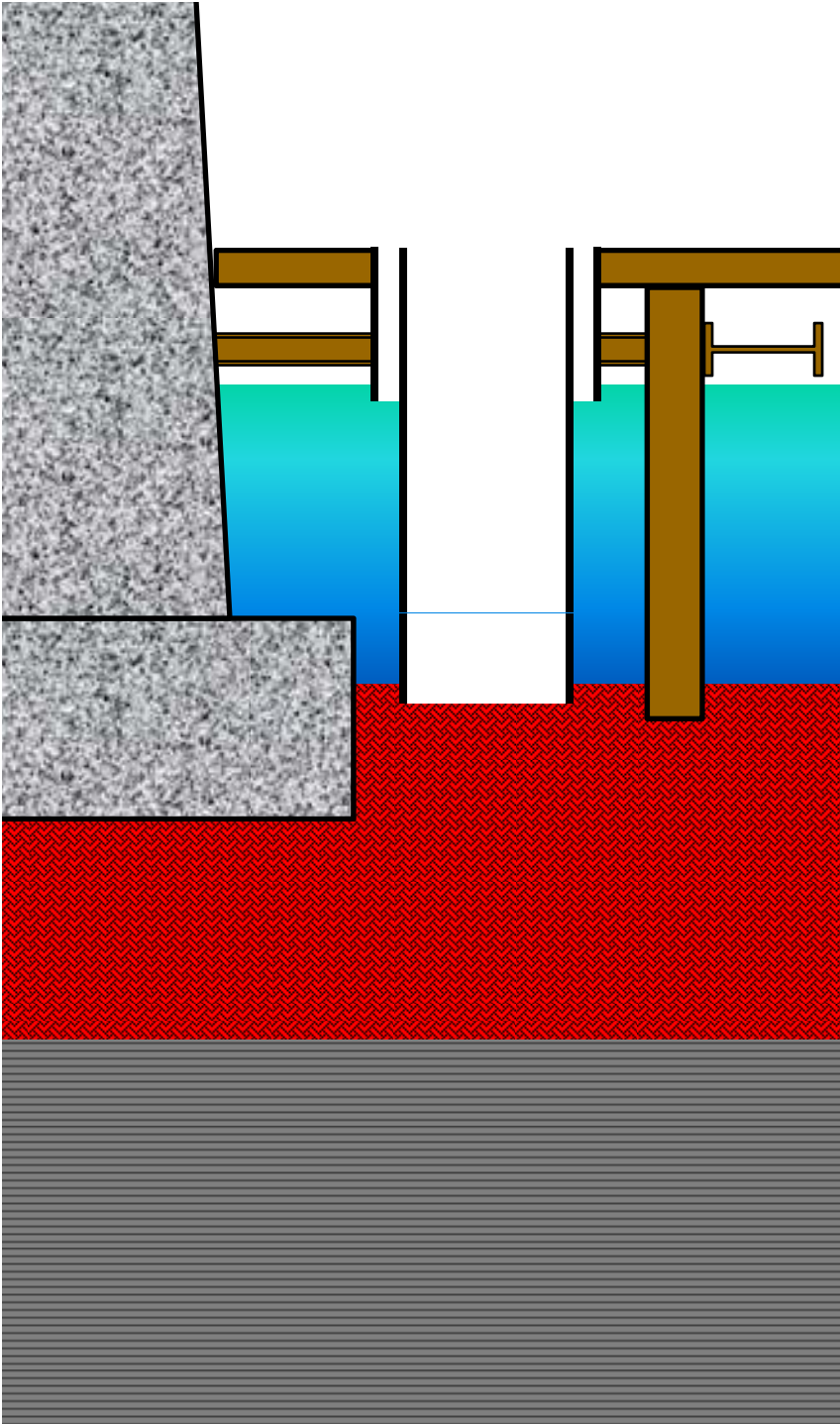
1. Place drilling deck with  
14" guide pipes





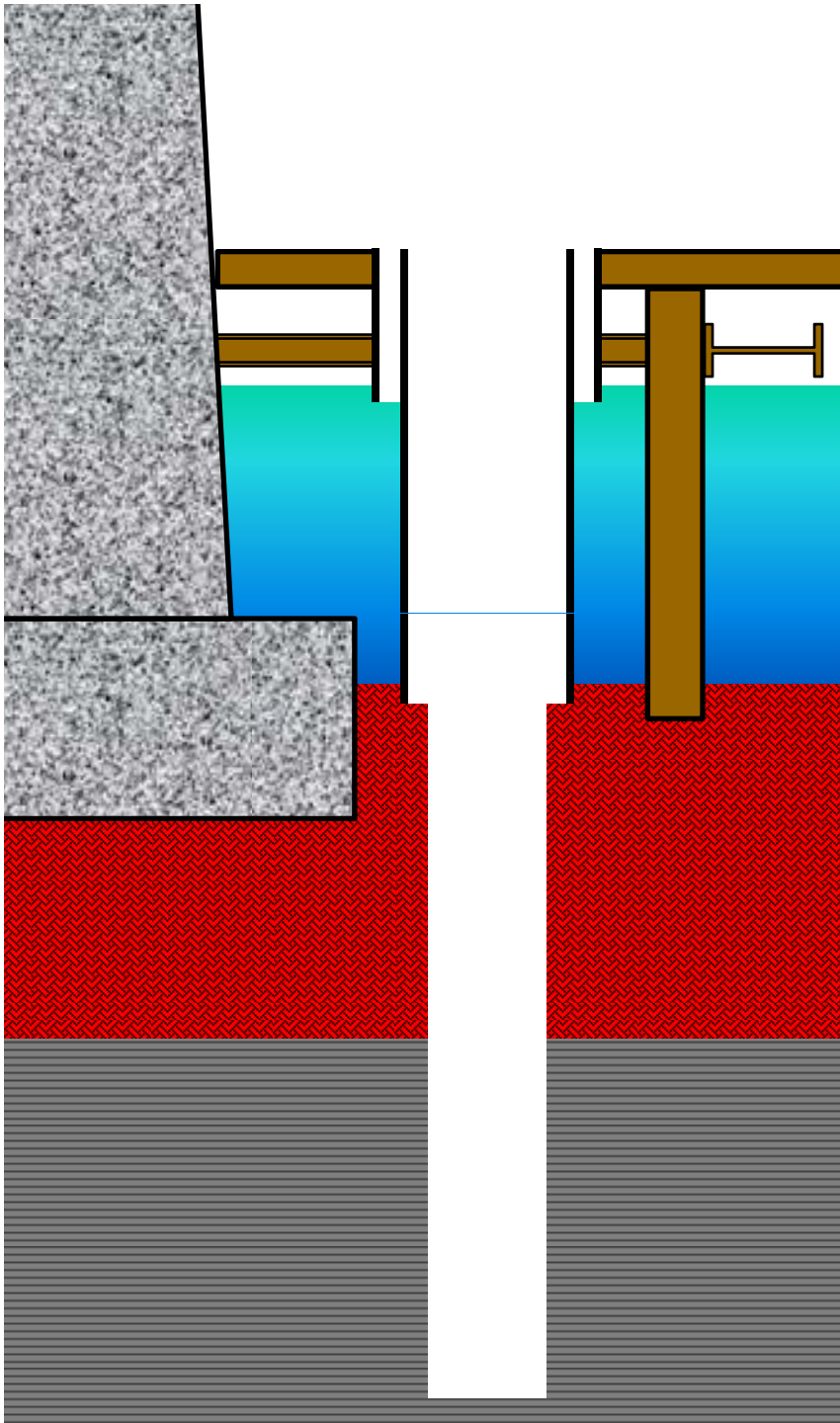
## Contractor's Proposed Pile Construction Method

2. Install temporary 11" pipe into competent rock or top of existing footing



## Contractor's Proposed Pile Construction Method

3. Drill 10.25" hole to  
final tip elevation

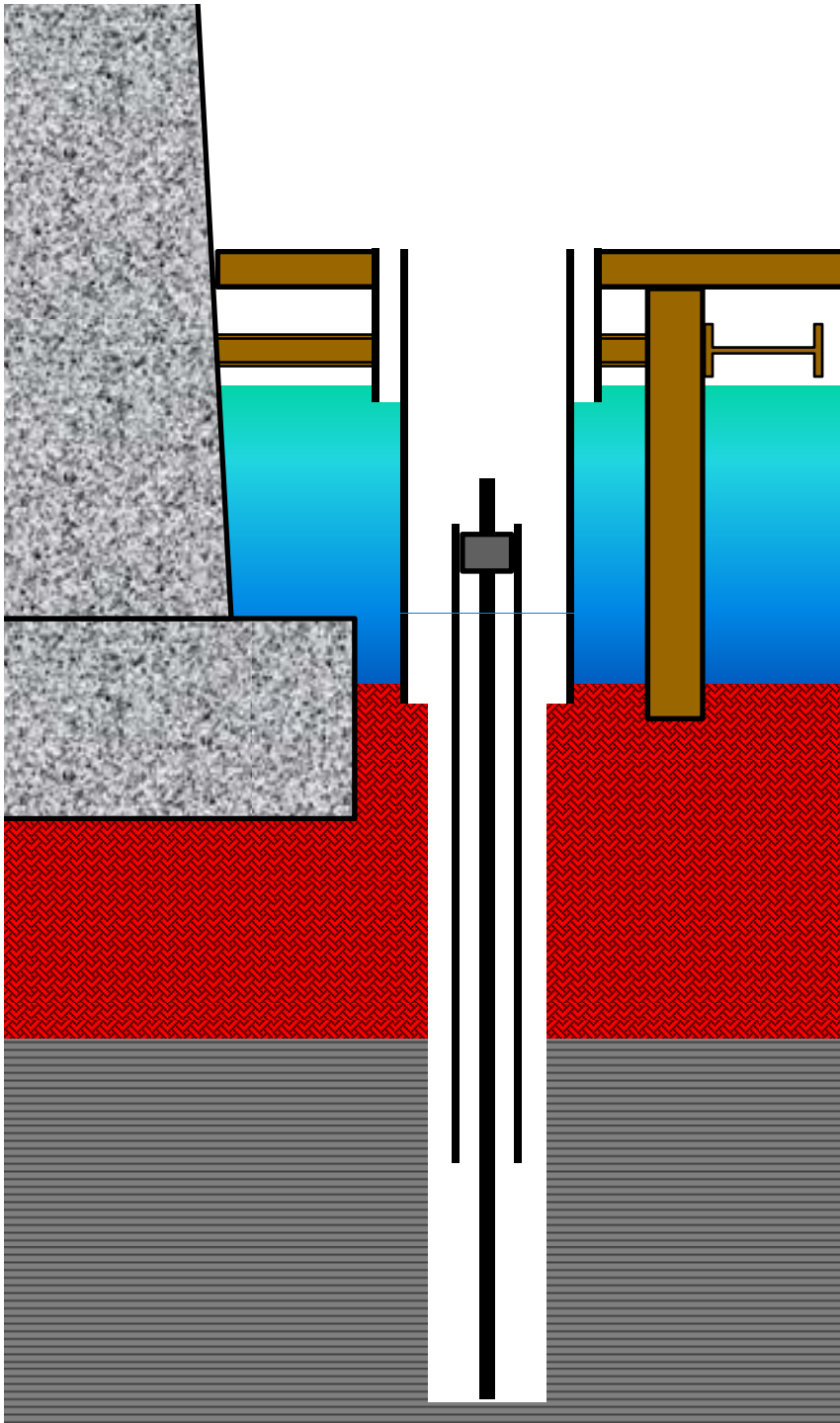




## Contractor's Proposed Pile Construction Method

4. Lower permanent 9.625" N80 casing and center reinforcing bar to bottom of hole

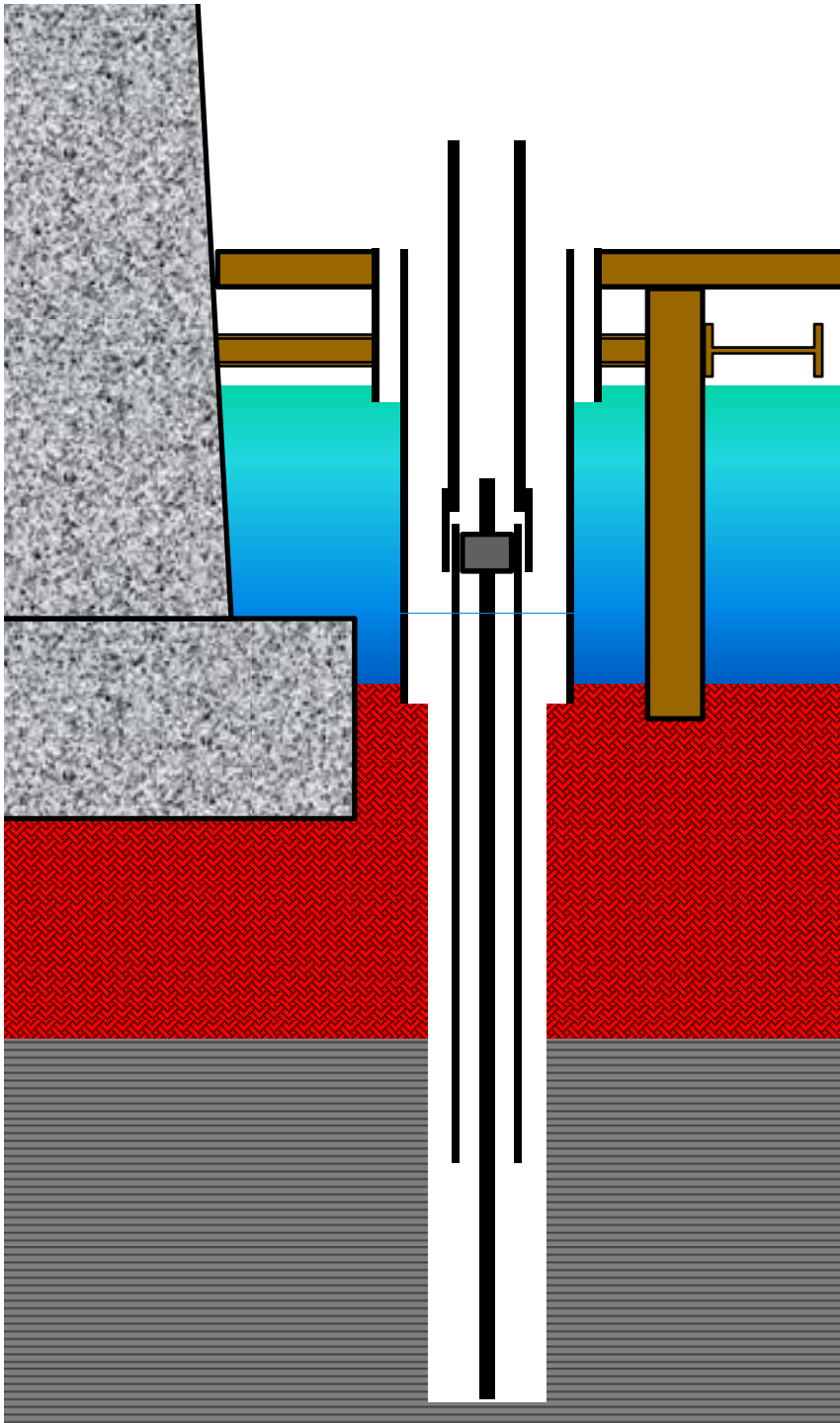
NOTE: permanent casing is coupled to reinforcing bar with custom bracket that suspends it at the proper height in the hole



## Contractor's Proposed Pile Construction Method

5. Lower grout standpipe over top of permanent casing.

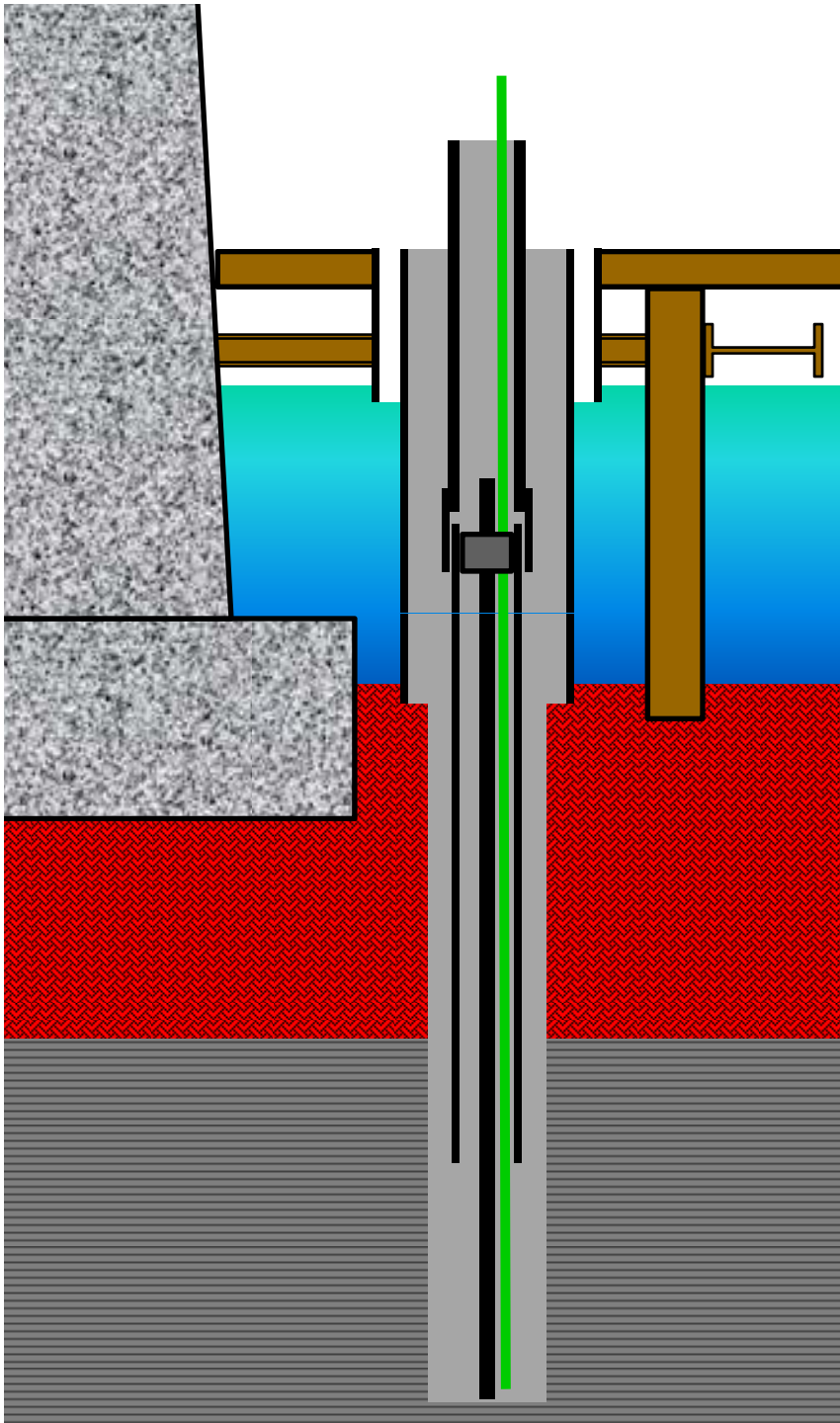
NOTE: Grout standpipe seals to top of permanent casing with a rubber compression seal and is held down by drill rig





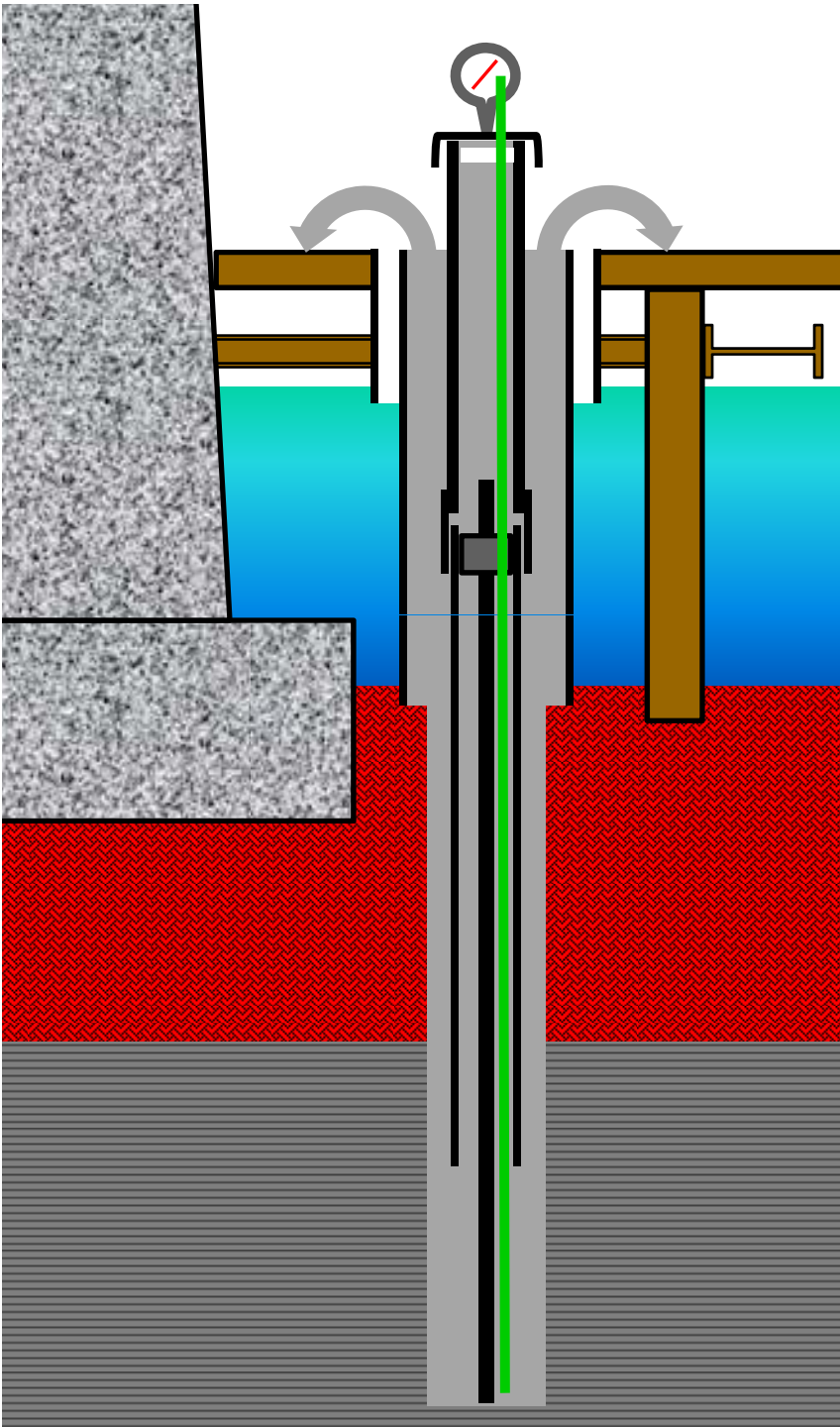
## Contractor's Proposed Pile Construction Method

6. Insert grout tremie tube to bottom of pile
7. Place grout till return is observed in outside pipe



## Contractor's Proposed Pile Construction Method

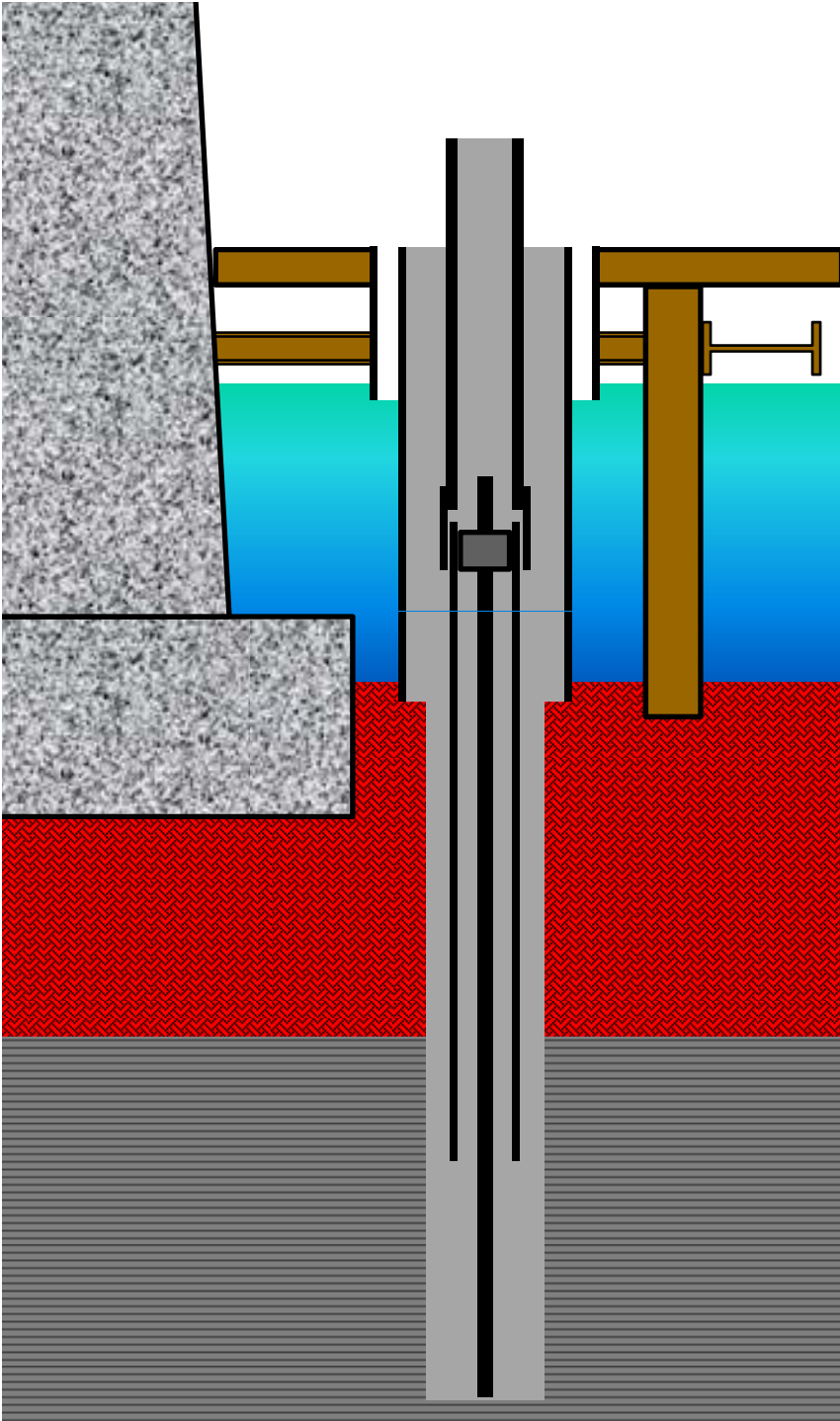
8. Remove tremie tube
9. Install pressure cap and pressurize till grout returns or 100 psi



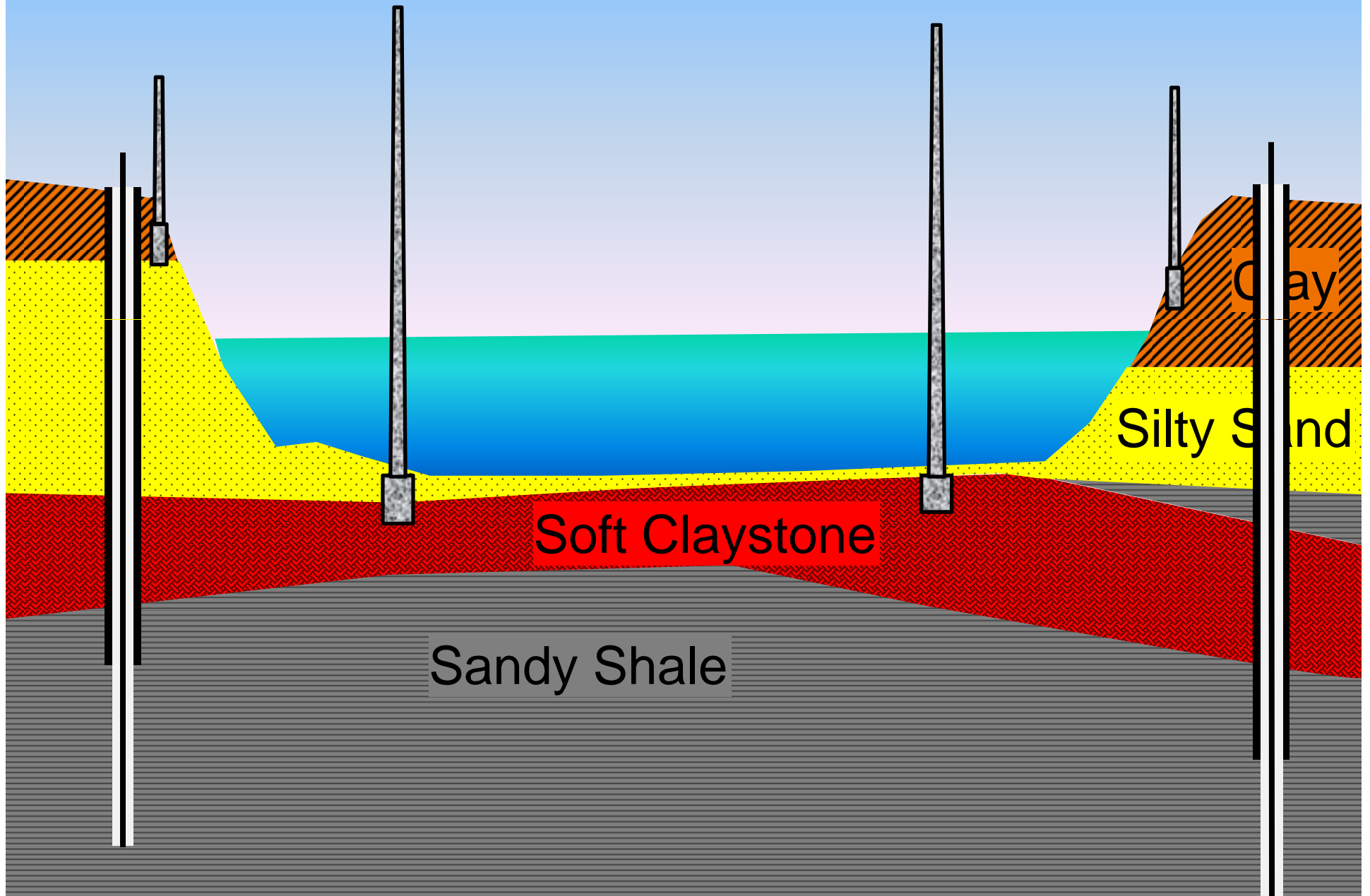


## Contractor's Proposed Pile Construction Method

10. Remove standpipe
11. Remove temporary casing pipe



# Pre-Production Load Tests

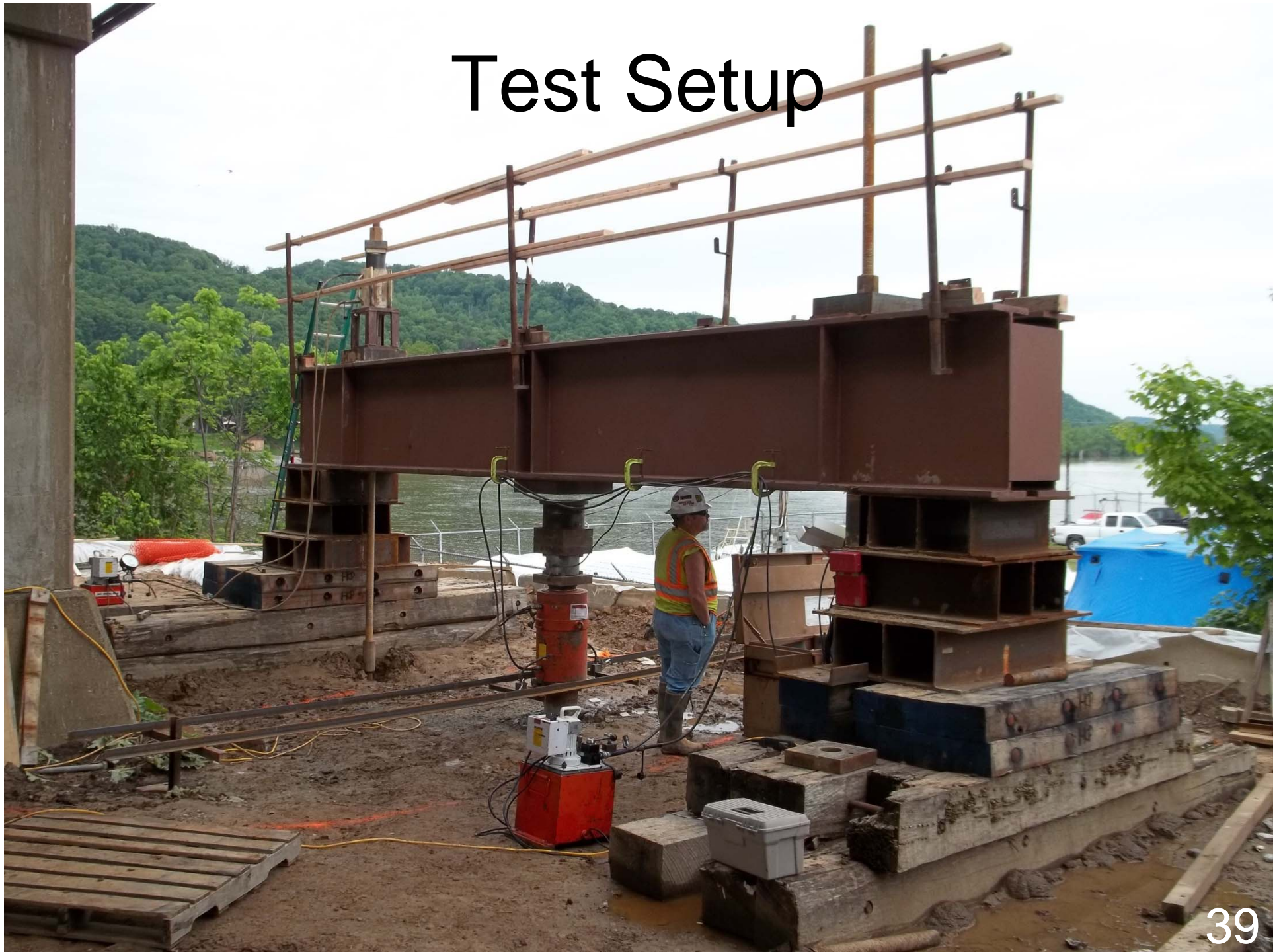


# Test Pile Installation

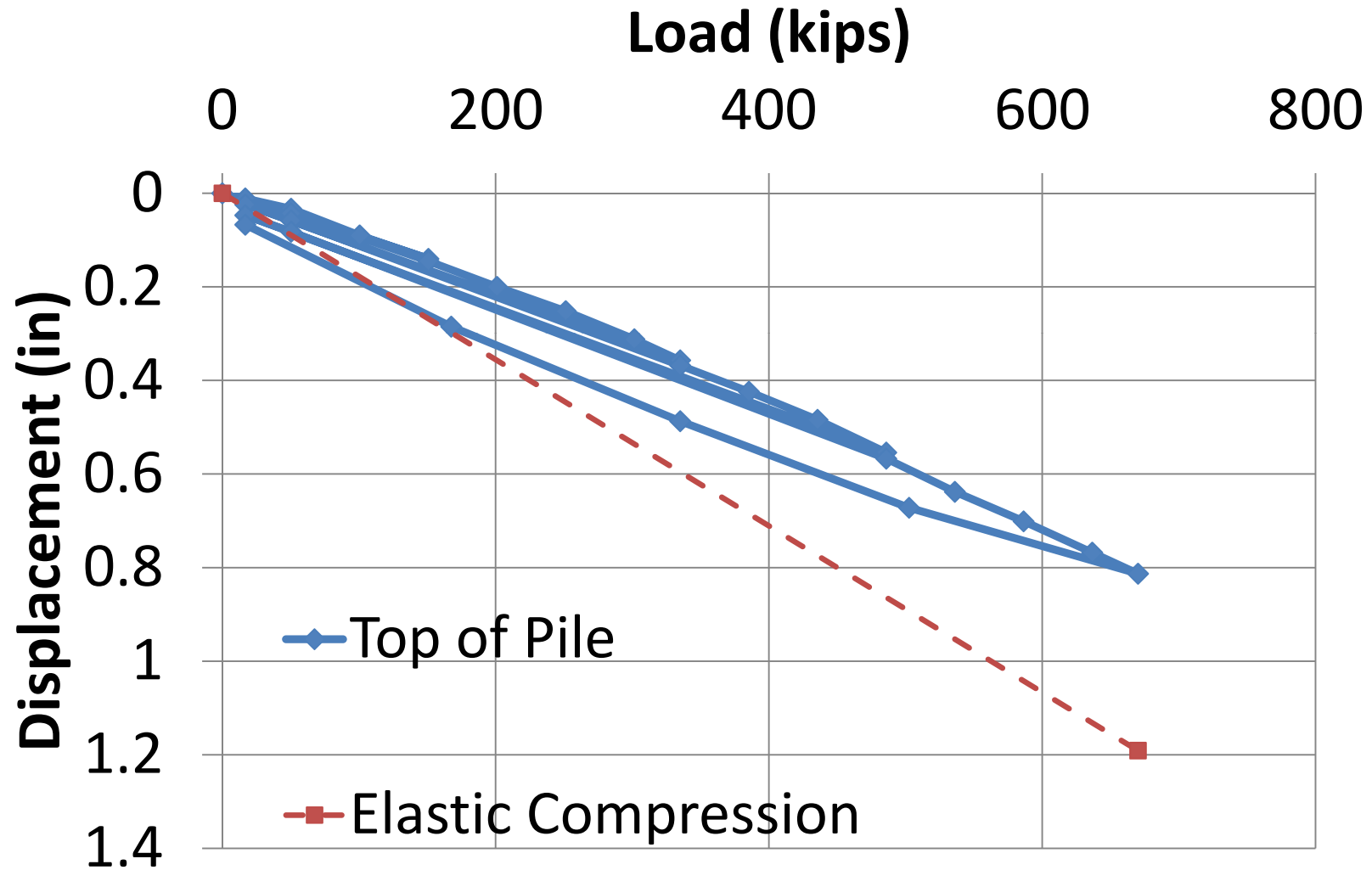




# Test Setup



# St. Albans - Results



Approx. Max. bond stress mobilized = 62.1 psi



# Drilling Piles





# Installing Reinforcing and Casing



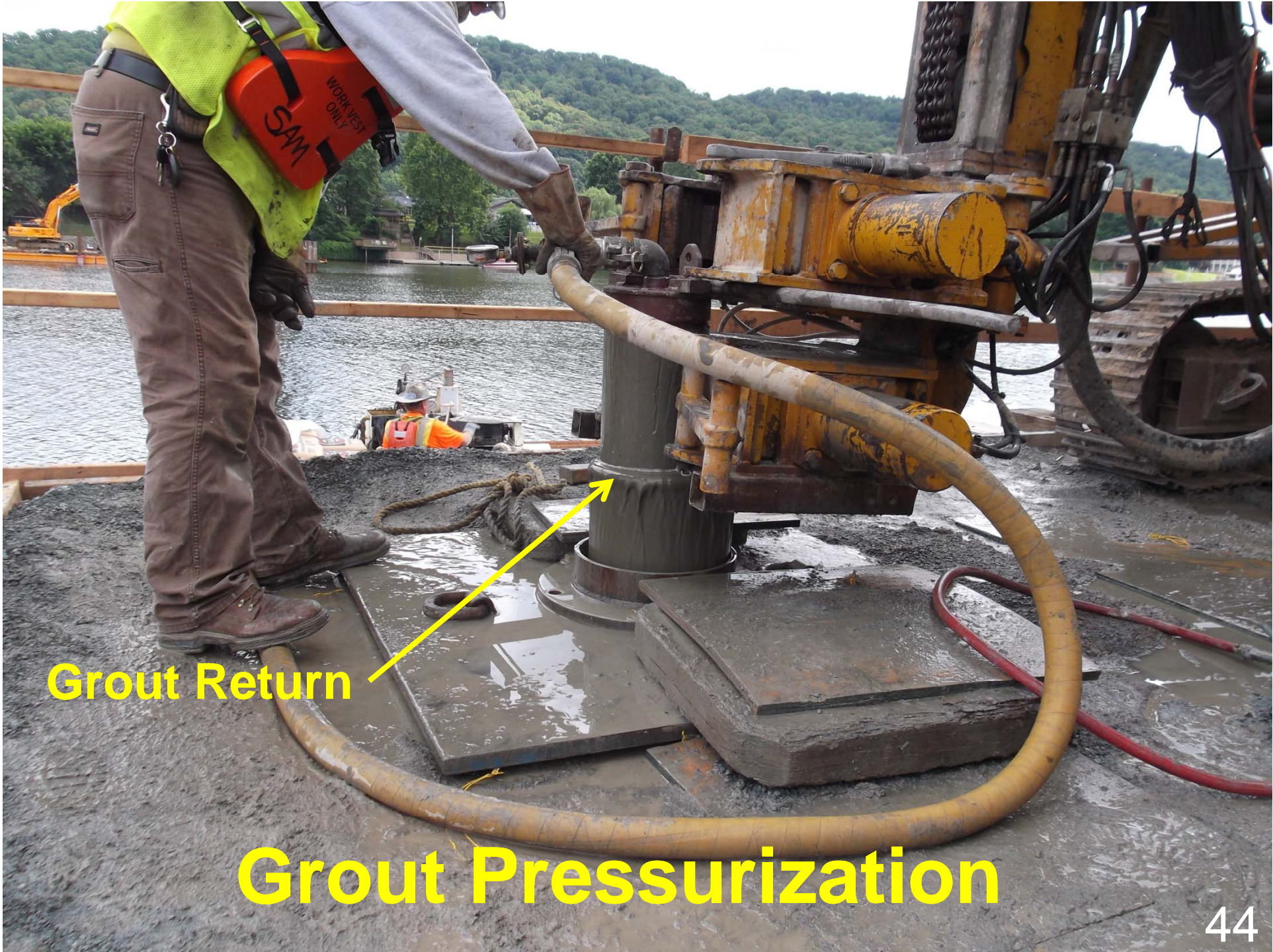


# Tremie Grouting

Grout Return





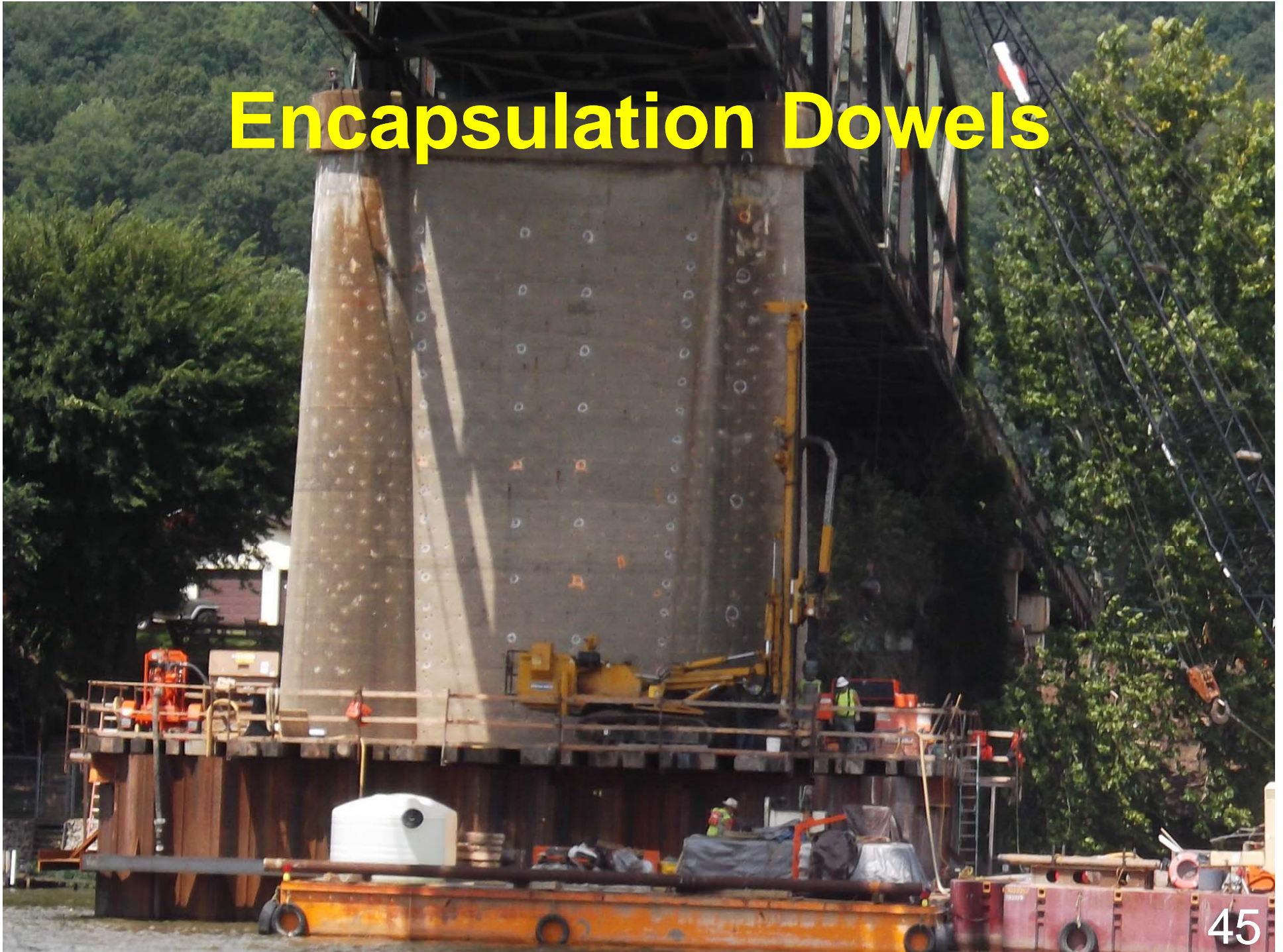


**Grout Return**

**Grout Pressurization**



# Encapsulation Dowels



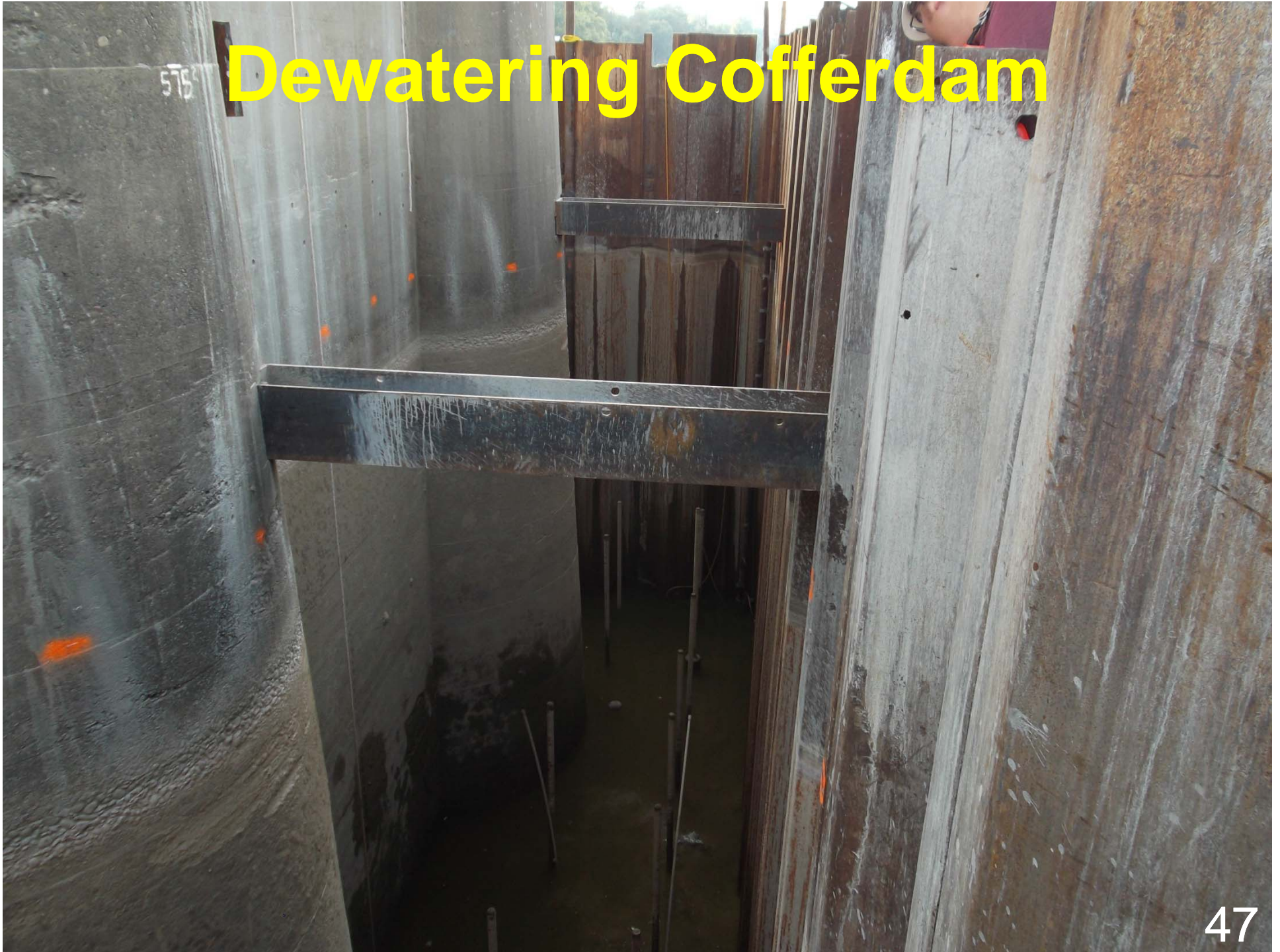


# Excess Grout Cleanout by Divers





# Dewatering Cofferdam





# Dewatered Cofferdam





# Dowel Holes and Piles











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# Questions?

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